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D5159-041
Job Sheet 191621



Part No: D5159-041

Job Qty: 2 pcs

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/15/19		0.00	1.43	Small Fab - 1		MAY 09 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	3/15/19		0.00	0.00	QC 5 - 10		MAY 09 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/15/19		0.00	0.00	Packaging 3 - 1 - B4B		MAY 09 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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Part Op **110** - Small Fab
 Descriptions: **120** - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	2 pcs (1 ea)	110-Small Fab - 1	1x S178459-1x S149528
D5160-1	Seat Brace Bracket	2 pcs (1 ea)	110-Small Fab - 1	S096797
D5160-5	Shim	2 pcs (1 ea)	110-Small Fab - 1	S151382
MS20426AD3-4	Rivet	4 Ea (2 ea)	110-Small Fab - 1	FA136444-2 S018535
MS20600M4W3	Rivet	4 Ea (2 ea)	110-Small Fab - 1	M137459-5
MS20601M4W4	Rivet	6 Ea (3 ea)	110-Small Fab - 1	S152318
MS21059L4	Nutplate	2 Ea (1 ea)	110-Small Fab - 1	S118185

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5159-1	2	1	0
	D5160-1	2	12	0
	D5160-5	2	12	0
	MS20426AD3-4	4	2,689	0
	MS20600M4W3	4	70	0
	MS20601M4W4	6	35	0
	MS21059L4	2	67	0

Part Specifications
Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



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Container No: S179511



Part: D5159-041

Job No: 191621

Serial No/Batch: S179511

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/09/19